



NH Foods Group IR DAY

Human Resource Strategy

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NH Foods Ltd.

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We will further enhance the corporate value of NH Foods Group by formulating and implementing a human resource strategy designed to maximize the potential of our human resources (human capital).

Three Pillars of Our Human Resource Strategy

The three pillars of our human resource strategy based on our corporate philosophy are **personal growth, organizational growth, and diversity, equity, and inclusion**.

KPI Management



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KPI Management



Realization of corporate philosophies

Under the basic theme of "Joy of Eating" our company creates a culture that marks an epoch and contributes to society. Our company is a place where employees can feel truly happy and fulfilled.

Maximize corporate value

Increase social value (non-financial value)

Contribution to the materiality | Employee development and respect for diversity



Increase business value (financial value)

Contribution to management strategy and business strategy

Maximize human capital

Target benefits | Improvement of employee engagement, value creation, innovation

Personal growth

Target outcomes

 Enabling each individual to achieve autonomy and realize his or her full potential
 Ensuring that each person experiences a sense of

growth and contribution



Human resource management systems

Organizational growth

Target outcomes
● Creation of enhanced value through the combination of diverse strengths
● Becoming a learning-oriented organization

Diversity, equity, and inclusion

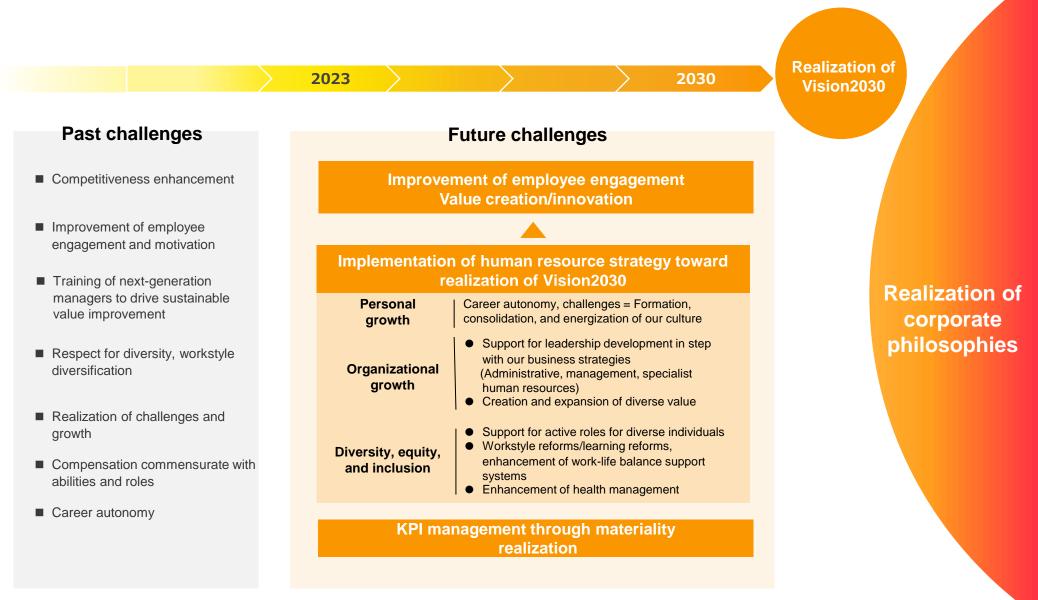
Target outcome | An environment in which diverse individuals are respected and can work energetically

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NH Foods

Personnel Initiatives

Unleash new potentials for protein



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Supporting personal and organizational growth through human resource development

1

Personal growth

Career autonomy support

Helping individuals to create their own narratives and move toward their vision of themselves by learning and taking up challenges 2

Organizational growth Enhancement of value creation

Bringing together diverse strengths to build the capacity to create greater value Energized working environments for diverse individuals

3

Realization of diversity, equity, and inclusion

Ensuring that individuals can work energetically and with a sense of psychological safety in an environment of respect for diverse values





Unleash new potentials for protein NH Foods Group Vision 2030

Helping individuals to create their own narratives and move toward their vision of themselves by learning and taking up challenges

	Aims	Main Initiatives
Creating a growth narrative	Ensure that individuals have career plans, the determination to grow toward their own visions of themselves, and support for the realization of those visions.	 Career interviews Career planning seminars
Self-improvement, taking up challenges	Ensure that individuals have opportunities to take up challenges, take action, and improve themselves toward self-realization.	 Systems to encourage and promote taking up challenges Support for reskilling
Helping each other to achieve greater growth	Provide feedback that leads to growth, and enable individuals to learn from each other and achieve growth together.	 Career interviews, career advice Training of in-house assessors

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NH Foods Group Vision 2030

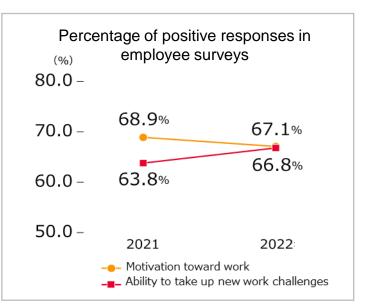
Case Study

Encouragement and promotion of taking up challenges

- Challenge assessment system (MBO)
 - \rightarrow Taking ownership of Vision2030, support for and recognition of challenges
- Award system for individual employees
 - → Promotion of our vision through the sharing of information within the company about awards for outstanding contributions to Vision2030
- Monitoring assimilation of the culture of challenge
 → PDCA cycle based on yearly employee surveys



Townhall meeting between the President and recipients of individual award in 2021



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Bringing together diverse strengths to build the capacity to create greater value

Aims (
 Main Initiatives)

Human Resource Management Systems	Support personal and organizational growth throu consisting of hiring, education/development, evalu transfer/assignment in step with business strateg	uation/treatment, and
Leadership development	Recruit and train human resources to lead value ((organizations, specialties).	creation in each area
Executive talent	Provide leadership for the enhancement of group value through group-wide productivity improvement, enhancement of organizational potential, and value creation.	 Training programs for next-generation managers
Management talent	Provide leadership for the improvement of organizational/functional productivity, enhancement of organizational potential, and value creation.	 Management skill enhancement programs
Specialist talent	Provide leadership for the creation of added value and promotion of innovation through the use of specialist skills.	 Specialist training programs

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 NH Foods Group Vision 2030

Enhancing Value Creation Potential | Organizational Growth

Case Study 1

Defining optimal human resources

Absolute Reliability	Human resources who can communicate bilaterally, inside and outside the company Understand our social mission, including quality (of products/people) and compliance, and can build relationships of trust with all people
Novel Creativity	Human resources who are not satisfied with the status quo but who can create something new in terms of products and services Create new value, and increase brand value by leading in the vanguard of the times
Endless Challenges	Human resources who can constantly strive to reach higher goals Proactively achieve ambitious goals for the continuous growth of the NH Foods Group

Human Resource Management Systems



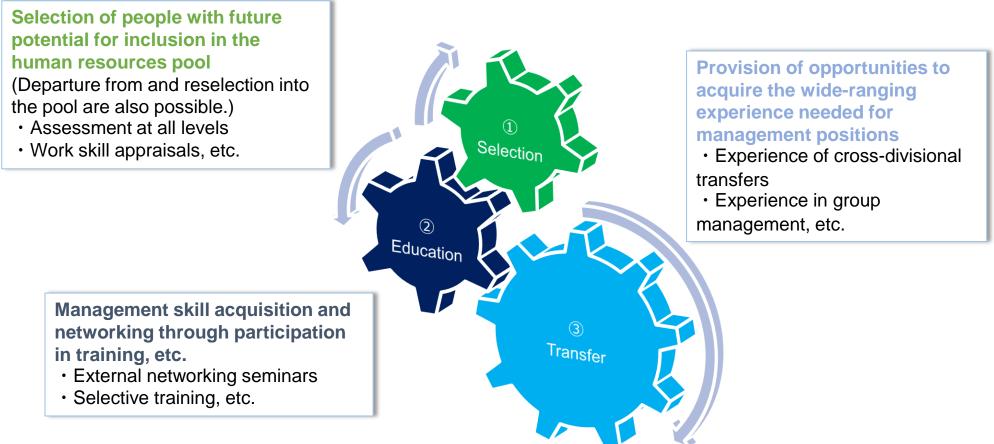


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Case Study 2

Training programs for next-generation managers (for selected personnel)

Manage selection opportunities and determine selection into/departure from human resources pool.



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NH Foods Group Vision 2030



Ensuring that individuals can work energetically and with a sense of psychological safety in an environment of respect for diverse values

Enabling individuals to choose from diverse career paths and workstyles	Aims Enhance careers and improve productivity by utilizing diverse career paths and workstyles.	 Main Initiatives Workstyle reforms, learning reforms Establishment of work-life balance support systems (childcare, family care, medical treatment)
Utilizing the potential of diverse individuals	Create environments for shared growth by utilizing the experience, and skills of diverse individuals.	 Support for female participation Mid-career recruitment
Ensuring that individuals feel psychologically safe	Create environments in which individuals can work energetically with psychological safety.	 Implementation of health management

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NH Foods Group Vision 2030

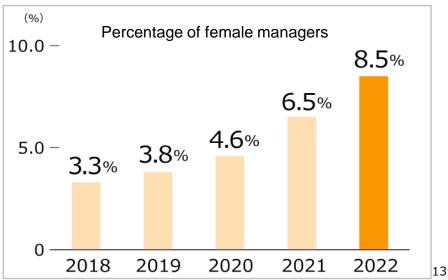
Case Study

Support for Female Participation

- Strategic hiring (target hiring ratio for new female graduates: 40% or higher), support for continuing employment
- Training of female candidates for executive roles
 → Creation of systems to allow women to participate in promotion exams and training even during childcare leave
- Development of working environments and organizational culture
 - → Remediation of excessive working hours, promotion of flexible workstyles



Remote working has been introduced as part of efforts to promote flexible workstyles. We are creating an environment in which anyone, anywhere can work with a high level of productivity.





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KPI Management

Promoting the Materiality through KPI Management

Materialities

Employee development and respect for diversity



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KPI management

Medium-term management planning processes

Measuring progress toward the solution of material issues
Disclosure to stakeholders,

dissemination of data

Visualization

Ascertaining the current situation

 Data accumulation, creation of framework

Human Resource Management Systems



Basement

- Workstyle reform/respect for diversity/support for work-life balance
- Support for physical and mental health/occupational safety
- Respect for human rights/compliance with laws and regulations

KPIs

- Quantitative | Indicators that can be expressed as data
- Qualitative | Policies/systems

Policies/ Indicators

Overview of Initiatives on Key Priorities



rersity	Culture conducive to challenges	Creation of a culture and system that enable employees to work energetically and take up challenges
Contractions of the sector of		Creation of systems that enable employees to enhance their skills
Employee development Respect for diversity	Creation of systems that ensure respect for diversity and enable individuals to realize their potential	
		Creation of a workplace environment in which employees can achieve a good work-life balance
	diversity	Creation of a workplace environment in which employees can work with confidence and enjoy mental and physical health
		Creation of systems to ensure respect for the human rights of employees

Contribution of personnel systems to business strategies and business priorities

Three core initiatives

____personal growth Support for career autonomy

Target outcomes

- Realize individual autonomy and maximize of skill utilization.
- Enable individual to experience a sense of growth and contribution.

Organizational growth

Enhancement of value creation

Target outcomes

- Čreate enhanced value by combining diverse strengths.
- Become a learning-oriented organization.

Diversity, equity, and inclusion

Target outcome

 Čreate an environment in which diverse individuals are respected and can work energetically.

engagement innovation and employee value Creating Improving

Main Personnel Policies Relating to the Realization of Our Materialities

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We will set KPIs for each personnel policy and regularly check progress and outcomes. Going forward, we will work to provide effective disclosure of our human resource strategies and enhance and expand our disclosure categories.

We will set and work toward	targets that are appropriate for	or our business characteristics. 33 KPIs
Culture conducive to	Improvement of engagement with work	
challenges	Establishment of target management	
	Evaluation and compensation (appropria	te feedback)
Employee development	Ensuring objectivity in promotion processes	
	Ensuring objectivity in executive appointment processes	
	Career development for women • • • pe	ercentage of female executives: 20% or higher
	Promotion of employment for people with disabilities • • • percentage of workers with disabilities: 2.3% or higher	
Pospost for divorsity	Reduction of total working hours · · · 1,870 total working hours, 200 overtime hours	
Respect for diversity	Support for physical and mental health $\cdot \cdot 100\%$ of employees to undergo follow-up health checks, 12% smoking ratio, 100% stress examination coverage	
	Respect for human rights	* The figures represent targets for 203
We will set and work toward	targets that are appropriate for	or conditions in each country.
	Ensuring objectivity in executive appointment processes	
	Respect for human rights	
	Culture conducive to challenges Employee development Respect for diversity We will set and work toward	Culture conductive to challenges Establishment of target management Employee development Evaluation and compensation (appropriate for diversity) Respect for diversity Career development for women · · · permotion of employment for people with 2.3% or higher Reduction of total working hours · · · 1 Support for physical and mental health · 12% smoking ratio, 100% stress exam Respect for diversity Respect for human rights

Report for 2022.



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